

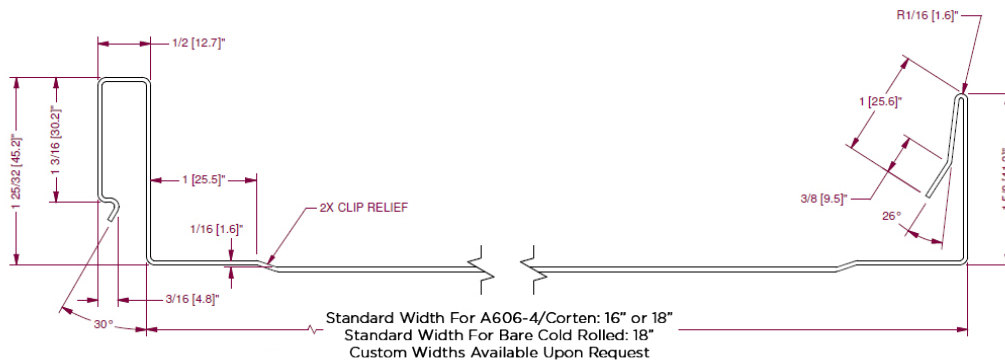
WESTERN STATES METAL ROOFING



901 W. Watkins St., Phoenix, AZ 85007
(855) 426-7836 | cortenroofing.com

SS675 Standing Seam - 1.75" Deep

Available in A606-4 (aka Corten®) or Bare Cold Rolled Steel.
Also available with or without battens.



SPECIFICATIONS

Material Type: Standing Seam

Rib Height: 1.75"

Available Gauges:

- **A606-4 (aka Corten®):** 22
- **Bare Cold Rolled:** 22

Substrate: A606-4 or Bare Cold Rolled

Fasteners: Concealed

Panel Length: 1' to 52'

Recommended Minimum Roof Slope: 3/12

Installation: Over a solid substrate

RECOMMENDATIONS AND CAUTIONS

- A606-4 and Bare Steel performs best in environments with low humidity
- Load calculations and load tables DO NOT APPLY TO ANY A606 OR BARE STEEL PRODUCT.
- A606-4 should not be used with dissimilar metals other than stainless steel. This will decrease the lifespan of the product.
- Screws and clips for A606-4/Corten MUST be stainless steel. Screw head will be painted brown.
- Roofing Underlayment Should be a HIGH TEMPERATURE UNDERLAYMENT.
- Minimum roof slope 3:12 recommended.
- Not recommended near salt spray environments and frequent rain locations as it will shorten the life expectancy of the products.
- Acid washing will degrade steel performance.
- Rust runoff will likely stain the surrounding surfaces.
- **NO WARRANTIES FOR THESE PRODUCTS**

Material does not arrive pre-rusted. Panel will rust naturally with exposure to the weather. Use stainless steel fasteners with a painted brown screw head.

